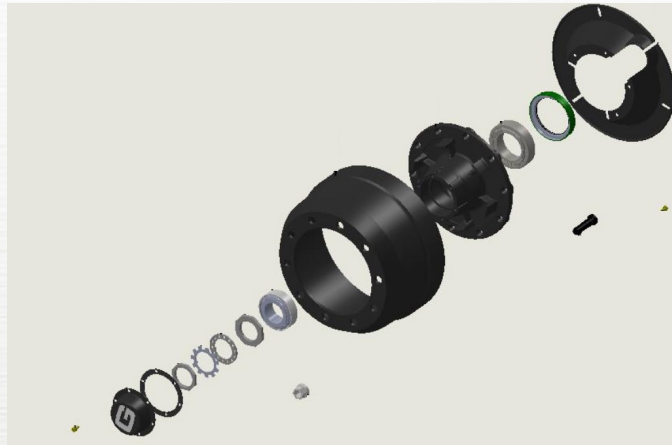


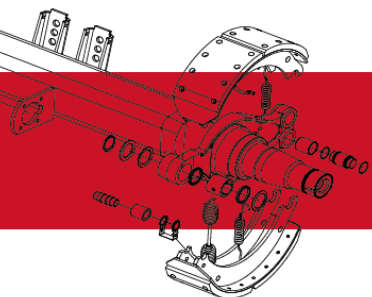
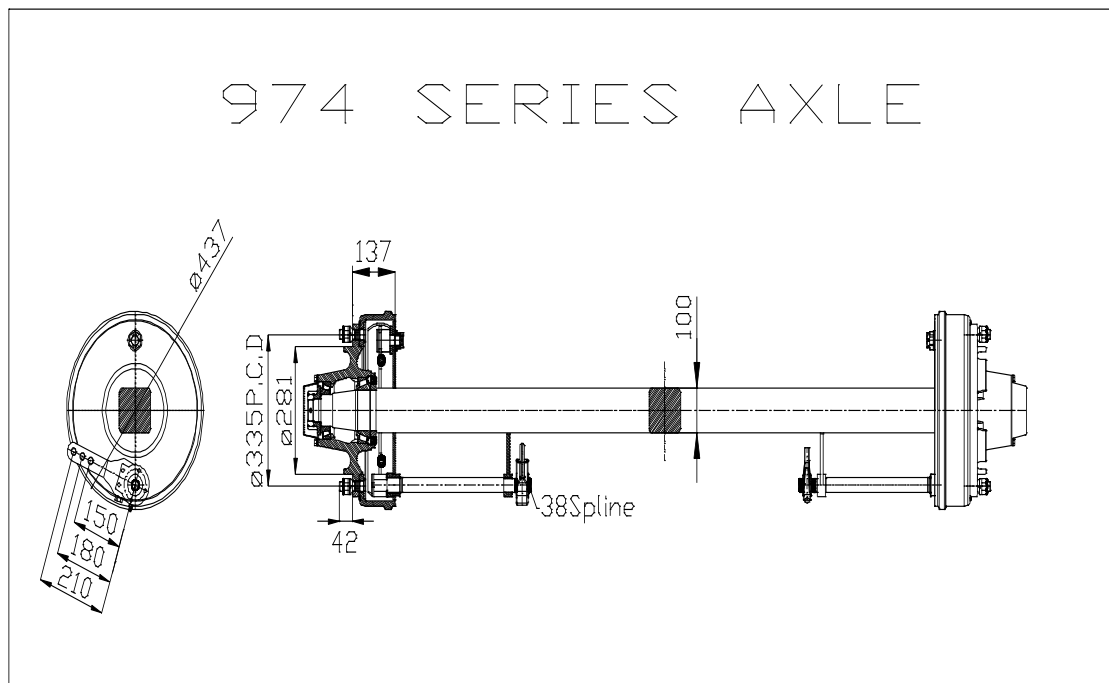


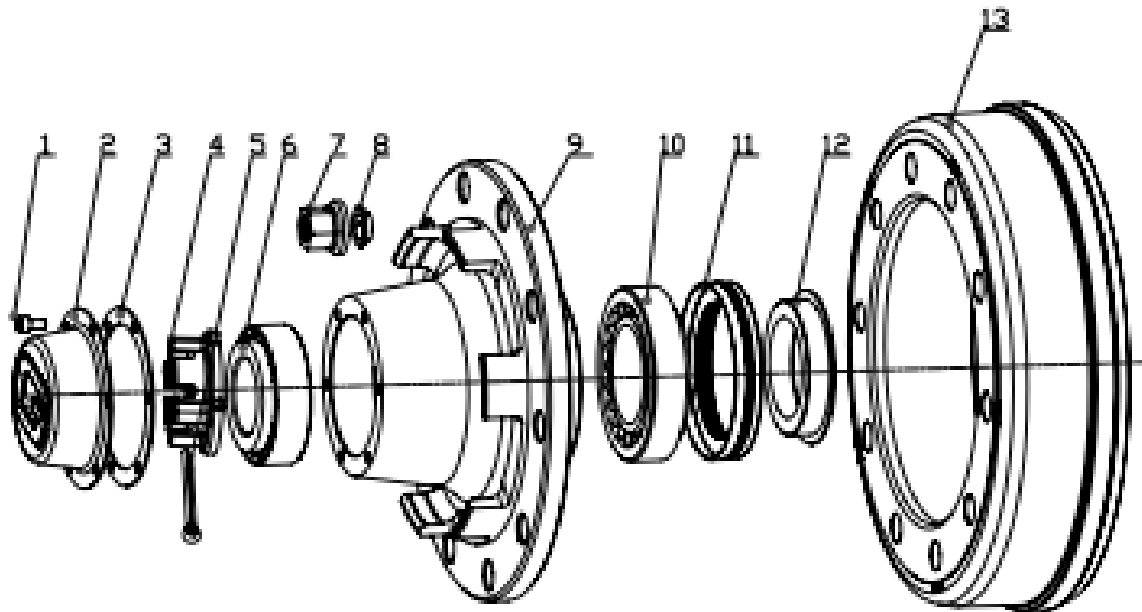
Axle Bill Of Materials

97400 Series 400x80

80205 Rev A October 2012

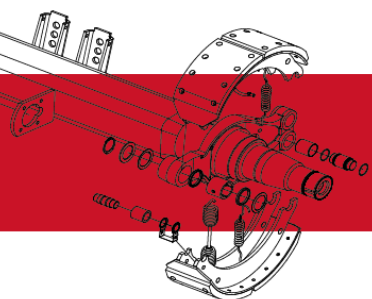
400 x 80 – 97400 SERIES AXLE

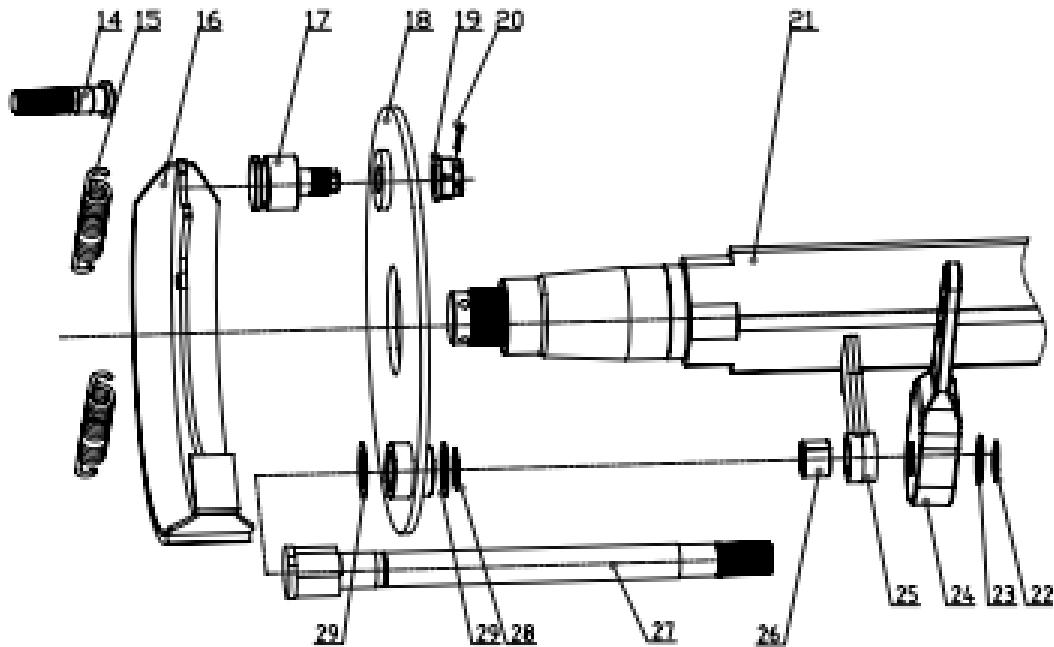




400 x 80 – 97400 Series Axle Brake Assembly

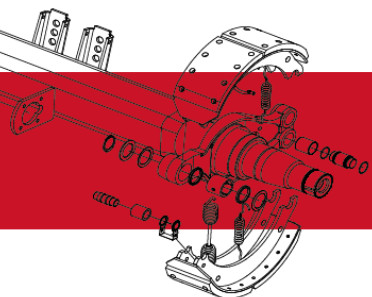
Item	Description	Part No.	Quantity
1	Hexagon Socket Cap Head Screw of Hub Cap	97589	12
2	Hub Cap	97582	2
3	Gasket of Hub Cap	97581	2
4	Spindle Nut	97530	2
5	Cotter Pin of Spindle Nut	97533	2
6	Outer Bearing	97579	2
7	Wheel Nut	97583	20
8	Split Washer	97584	20
9	Hub	97588	2
10	Inner Bearing	97590	2
11	Hub Seal	97580	2
12	Sleeve of Hub Seal	97587	2
13	Drum	97578	2





400 x 80 – 97400 Series Axle Brake Assembly

Item	Description	Part No.	Quantity
14	Wheel Bolt	97585	20
15	Brake Shoe Retaining Spring	97568	4
16	Brake Shoe and Lining Assembly	97569	4
17	Anchor Pin	97574	2
18	Dust Cover and Kits Assembly	97576	2
19	Slotted Nut of Anchor Pin	97572	2
20	Cotter Pin of Anchor Pin	97546	20
21	Axle Beam	97592	1
22	Circlip	97551	2
23	Flat Washer	97558	2
24			
25	Support of Camshaft	97571	2
26	Bush of Support of Camshaft	97566	2
27	Camshaft	97586	2
28	Circlip	97503	2
29	Flat Washer	97502	4

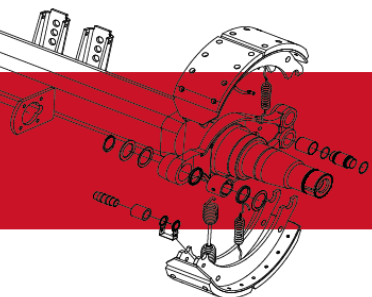




20095 Manual Slack Adjuster



20094 Brake Lever





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